

10210/10217 (MARK 10A) BEARING CUP INSTALLER

OPERATING INSTRUCTIONS

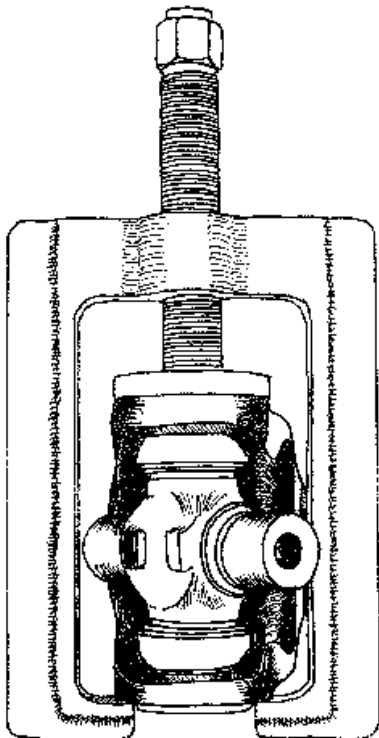
Important! Before assembling bearing cups on any "Spicer Life Series" driveline, clean outside machined surfaces of yoke to bare metal-DO NOT GRIND!

250 Series

- 1) Position u-joint cross and one bearing cup into driveline by hand.(Ensure grease fitting is in correct position)
- 2) Reverse the forcing screw of the Mark 10 A to a point far enough back to position tool over yoke.
- 3) By hand, tighten the forcing screw until both the frame of the tool is contacting the yoke, and the one bearing cup is positioned correctly into the recess of the plunger.
- 4) Using an impact, or hand wrench begin applying force to press bearing cup into yoke.
- 5) When plunger is completely tight against yoke, stop supplying power and reverse forcing screw.
- 6) Hand install second bearing cup into yoke, making sure u-joint cross is in correct position between both cups.
- 7) Repeat step 5 and 6.

170 Series (Gold) and 140 Series (Black)

- 1) Select correct reducer according to series of driveline to be assembled.
- 2) Snap appropriate reducer into silver 250 series plunger.
- 3) Proceed with instructions 1 through 7.



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