OPERATING INSTRUCTIONS

1. Back the forcing screw out of the collet until it is no longer visible in the slots of the collet.

2. Position the slotted end of the collet into the pilot bearing I.D., and using a dead blow hammer, strike the head of the forcing screw until the collet is all the way through the pilot bearing.

3. Thread the forcing screw back through the collet until it contacts the pilot drill-hole in the crankshaft.

4. Hold the collet and continue to turn the forcing screw until bearing is removed.

NOTE: Keep the forcing screw and collet threads clean and lubricated at all times to lessen friction. Use quality oil on threads. We do not recommend using anti-seize! Lubricate screw and anvil meeting surface before using this tool.

Safety Warning & Cautions:

1. KEEP WORK AREA CLEAN. Cluttered areas invite injuries.

2. USE EYE PROTECTION. Always wear approved impact safety glasses or goggles when working with tools.

3. STAY ALERT. Watch what you are doing. Don't operate this tool if you are unsure of its application and use.