

# 10385 - Pitman Arm Puller - Shepard



## OPERATING INSTRUCTIONS

- 1) Remove set screws from Pitman arm or bend lock tabs for removal of retaining bolt. Refer to the manufacturer's service manual to determine model and retaining method.
- 2) Some applications may also require removal of some/all of the fasteners in the sector shaft cover to allow the 10385 tool to slide over the pitman arm.
- 3) Back forcing screw out on the 10385 tool and slip casting over the pitman arm until the forcing screw lines up with the center of the sector shaft. Ensure that the forcing screw will not damage the threads in the end of the sector shaft. It may be necessary to install a bolt into the threaded end of the sector shaft for the pulling operation on some models.
- 4) Once the tool is properly positioned on the pitman arm, apply ½" drive impact to the forcing screw until the pitman arm is removed from the sector shaft.

### NOTE:

**ALWAYS KEEP THE FORCING SCREW THREADS CLEAN AND WELL LUBRICATED. LUBRICATE WITH OIL BEFORE EVERY USE. FAILURE TO DO SO CAN RESULT IN THREAD SEIZURE IN THE TOOL.**

### Safety Warning & Cautions:

**Stay Alert!** Watch what you are doing and use common sense when operating this tool. Do not operate tool while under the influence of drugs, alcohol, or medication. Always use safety equipment to prevent injuries. Approved face and eye protection must always be worn by the operator, as well as others in the work area. Keep your work area clean and well lit.

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