## 10386 - Pitman Arm Spreader



## **OPERATING INSTRUCTIONS**

- 1. Remove the nut from the thru bolt.
- 2. Remove the thru bolt from the pitman arm.
- **3.** Slide the 2 link arms onto each side of the pulling bar with the pulling pins entering the thru bolt hole of the pitman arms. Align the wedge with the parting line of the pitman arm and hand tighten the screw until the assembly is tight and in proper position,
- **4.** Continue to turn the forcing screw with a wrench or air ratchet until the wedge has spread the pitman arm sufficiently to allow the pitman arm to be removed. Use caution not to spread the arm excessively.

Refer to steering box manufacturers service instructions or vehicle service manual for further information.

NOTE: Keep the threads of the screw clean and lubricated at all times to lessen friction. Use quality oil on threads. We do not recommend using anti-seize!

## **Safety Warning & Cautions:**

**Stay Alert!** Watch what you are doing and use common sense when operating this tool. Do not operate tool while under the influence of drugs, alcohol, or medication. Always use safety equipment to prevent injuries. Approved face and eye protection must always be worn by the operator, as well as others in the work area. Keep your work area clean and well lit.